**Halar® 6012F**
ethylene chlorotrifluoroethylene copolymer

Halar® 6012F is semi-crystalline fluoropolymer designed specifically for rotational molding and lining. Rotomolding is typically used to manufacture articles such as tanks, bottles and vessels whilst rotolining is used to coat pipes, fittings, valves, tanks and vessels.

Main features of Halar® 6012F are:
- Excellent chemical resistance
- Excellent permeation resistance
- Smooth surface finish
- Good flow
- Good thermal stability
- High purity
- Flame retardant

<table>
<thead>
<tr>
<th>General</th>
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<tbody>
<tr>
<td>Material Status</td>
</tr>
</tbody>
</table>
| Availability | Africa & Middle East  
Asia Pacific  
Europe |
|  | Latin America  
North America |
| Features | Abrasion Resistant  
Barrier Resin  
Chemical Resistant  
Flame Retardant  
Good Flow |
|  | Good Surface Finish  
Good Thermal Stability  
High Purity  
Non-Stick |
| Uses | Bottles  
Coating Applications  
Pipe Coatings  
Protective Coatings |
|  | Tanks  
Valves/Valve Parts  
Vessels |
| Forms | Powder |
| Processing Method | Rotational Molding  
Roto Lining |

<table>
<thead>
<tr>
<th>Physical</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>1.68 g/cm³</td>
<td>ASTM D3275</td>
<td></td>
</tr>
<tr>
<td>Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)</td>
<td>7.0 g/10 min</td>
<td>ASTM D3275</td>
<td></td>
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<tr>
<td>Particle Size - Nominal Value</td>
<td>300 to 500 µm</td>
<td>ASTM D1921-63</td>
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</table>

<table>
<thead>
<tr>
<th>Thermal</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Temperature</td>
<td>225 °C</td>
<td>ASTM D3275</td>
<td></td>
</tr>
</tbody>
</table>
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Additional Information

Processing

- Halar® 6012F can be processed using normal rotomolding/rotolining techniques. In the case of rotomolding Halar®
  6012F is initially introduced into a mold. This is then heated in an oven and maintained under rotation to achieve the
  desired mold shape. Finally, mold extraction and cooling are carried out to obtain the final item. In rotolining, the resin is
  directly fed inside the part to be lined. As in the case of rotomoldings, the part is then heated, maintained under
  rotation and finally cooled to obtain the lined article.

- Halar® 6012F can be used neat and without any further formulation. Substrate preparation, Halar® load, rotation
  parameters, oven temperature and time must all be well controlled to achieve defect free items.

Storage and Handling

- Halar® melt processable fluoropolymer resins can be stored without shelf life issues when kept in a clean and dry area
  at ambient temperatures. Opened containers should be tightly resealed to prevent dust contamination.

Safety and Toxicology

- Before using Halar® melt processable fluoropolymer resins consult the product Material Safety Data Sheet and follow
  all label directions and handling precautions. As with all fluoropolymer materials, handling and processing should only
  be carried out in well ventilated areas. Vapour extractor units should be installed above processing equipment. Fumes
  must not be inhaled and eye and skin contact ought to be avoided. In case of skin contact, wash with soap and water.
  In case of eye contact flush with water immediately and seek medical help. Do not smoke in areas contaminated with
  powder, vapour or fumes. See Material Safety Data Sheet for detailed advice on waste disposal methods.

Packaging

- Halar® 6012F is packaged in 25 kg non-returnable drums. Each drum has two bag liners made of polyethylene resin.

Additional Technical Information

- For Material Safety Data Sheet or additional technical information consult your Solvay representative or the website:
  www.solvayspecialtypolymers.com

Notes

Typical properties: these are not to be construed as specifications.
Safety Data Sheets (SDS) are available by emailing us or contacting your sales representative. Always consult the appropriate SDS before using any of our products.

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