Aquivion® D98-25BS
perfluorosulfonic acid

Aquivion® D98-25BS is a chemically-stabilized (denoted by the S-suffix) perfluorosulfonic acid (PFSA) ionomer dispersion that exhibits an Equivalent Weight (EW) of 980 g/eq. Polymer concentration is 25%. Solvent system is >99% water and is free of ethers.

Aquivion® PFSA dispersions are based on the unique Short Side Chain copolymer of Tetrafluoroethylene (TFE) and Sulfonyl Fluoride Vinyl Ether (SFVE) F2=CF-O-CF2CF2-SO2F produced by Solvay. The PFSA ionomer dispersions contain its acid form (-SO3H) and are available in various solvent systems, EWs and concentrations.

These dispersions can be used to produce PEM fuel cell electrodes and electrochemical cell electrodes, to manufacture or repair ion exchange membranes, to produce super-acid catalysts, and for the surface treatment of PTFE membranes to improve wetting behavior.

Please visit Aquivion.com for more information.

General

Material Status
• Commercial: Active

Availability
• Asia Pacific
• Europe
• North America

Appearance
• Off-White

Forms
• Liquid

Physical

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density (20°C)</td>
<td>1.15</td>
<td>g/cm³</td>
<td>ASTM D1475</td>
</tr>
<tr>
<td>Equivalent Weight (EW)</td>
<td>940 to 1020</td>
<td>g/eq</td>
<td>Internal Method</td>
</tr>
<tr>
<td>HSE/Transport Classification</td>
<td>Corrosive</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Polymer Concentration</td>
<td>25 %</td>
<td></td>
<td>TGA</td>
</tr>
<tr>
<td>Solvent System</td>
<td>99% water, free of ethers</td>
<td>%</td>
<td></td>
</tr>
<tr>
<td>Total Acid Capacity</td>
<td>0.980 to 1.06</td>
<td>meq/g</td>
<td>Internal Method</td>
</tr>
<tr>
<td>Viscosity (&lt; 25°C)</td>
<td>&lt; 25</td>
<td>mPa·s</td>
<td>ASTM D2196</td>
</tr>
</tbody>
</table>

Flammability

Flammability - at ambient conditions
Non flammable

Additional Information

HEALTH, SAFETY AND ENVIRONMENT
• Aquivion® PFSA dispersions are not harmful if used and handled according to standard processing procedures (see for example the “Guide to the Safe Handling of Fluoropolymer Resins” issued by the Society of the Plastics Industry). If handled improperly (e.g. overheating above 260°C (500°F) for an extended period of time), the dispersions may release harmful toxic chemicals. By their chemical properties Aquivion® PFSA dispersion grades are classified as hazardous material subject to transportation regulations (ADR, IATA, IMDG). Specifically D98-25BS is corrosive (R-SO3H being a strong acid, measured pH < 2). Please refer to corresponding Material Safety Data Sheets (SDS) for more information on handling and safety.

PACKAGING, SHIPMENT AND STORAGE
• Aquivion® PFSA D98-25BS is available in 5 and 60 liter containers. It is recommended to store the product at 25°C (77°F) in a clean temperature-controlled and well ventilated environment, protected from direct sunlight and other sources of heat or irradiation. Containers should be kept tightly closed to avoid solvent evaporation.
Notes
Typical properties: these are not to be construed as specifications.

1 eq = mol SO₃H
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perfluorosulfonic acid

Safety Data Sheets (SDS) are available by emailing us or contacting your sales representative. Always consult the appropriate SDS before using any of our products.

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