Ixan® PVS 119
polyvinylidene chloride

Ixan® PVS 119 is a ready-to-process PVDC based premix of low viscosity formulated to offer very good thermal stability as well as good oxygen and water vapor barrier properties. It is suitable for both extrusion and co-extrusion processes and is particularly recommended for use as barrier layers in multilayer food and medical packaging applications. Its very low permeability to water and oxygen makes this grade very suitable for applications requiring very long term shelf life.

Ixan® PVS 119 is compliant with FDA and EU 10/2011 requirements and is supplied as an off-white, free-flowing powder.

General
Material Status
• Commercial: Active

Availability
• Asia Pacific
• Europe
• Latin America
• North America

Features
• Moisture Barrier
• Oxygen Barrier

Uses
• Food Packaging
• Medical Packaging

Agency Ratings
• EU 10/2011
• FDA Unspecified Rating

Appearance
• Off-White

Forms
• Powder

Processing Method
• Coextrusion
• Extrusion

Physical

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>1.70</td>
<td>g/cm³</td>
<td>ISO 1183</td>
</tr>
<tr>
<td>Apparent (Bulk) Density</td>
<td>0.80</td>
<td>g/cm³</td>
<td>ISO 60</td>
</tr>
<tr>
<td>Particle Size - Average Diameter</td>
<td>220</td>
<td>µm</td>
<td>Internal Method</td>
</tr>
</tbody>
</table>

Films

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oxygen Transmission Rate&lt;sup&gt;2&lt;/sup&gt;</td>
<td>7.0</td>
<td>cm³/m²/24 hr</td>
<td>ASTM D3985</td>
</tr>
<tr>
<td>23°C, 85% RH, 10 µm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Vapor Transmission Rate&lt;sup&gt;2&lt;/sup&gt;</td>
<td>2.0</td>
<td>g/m²/24 hr</td>
<td>ASTM F1249</td>
</tr>
<tr>
<td>38°C, 90% RH, 10 µm</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Thermal

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting Temperature</td>
<td>158</td>
<td>°C</td>
<td>ISO 11357-3</td>
</tr>
</tbody>
</table>

Fill Analysis

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Value</th>
<th>Unit</th>
<th>Test method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Viscosity (160°C, 100 sec^-1)</td>
<td>1400</td>
<td>Pa·s</td>
<td>Internal Method</td>
</tr>
</tbody>
</table>
Ixan® PVS 119
polyvinylidene chloride

**Additional Information**

**PROCESSING**

- As supplied, Ixan® PVS 119 is formulated for the extrusion or coextrusion of multilayer barrier films. It can be processed by extrusion using machine designs that allow streamlined plastic flow in order to minimize the risk of plastic hold-up in the equipment.

- Regarding construction materials for the machine, we recommend that the parts in contact with the melt PVDC have high corrosion resistance and contain no catalytic materials (see below), i.e. those made of high Ni alloys like Xaloy®, Duranickel®, Colmonoy®, or Hastelloy®.

- It is essential that the temperature of Ixan® PVS 119 melt is kept below 180°C and the residence time is minimized.

- Thermal degradation during melt processing will release hydrogen chloride (HCl) gas. This reaction is catalysed by the presence of Iron (Fe), Copper (Cu), and Zinc (Zn).

Please contact Customer Technical Development team for further information about Ixan® PVS 119 processing and for technical support during extrusion trials.

**STORAGE**

- Keep in a well-ventilated and dry place
- Do not store in heat or direct sunlight
- Keep only in the original package at a temperature not exceeding 40°C

**ISO CERTIFICATION**

- The implemented management system for the production, internal transfer and delivery, design and development of Ixan® vinylidene chloride copolymers (PVDC) produced in Tavaux has been assessed and found to meet the requirements of ISO 9001: 2008, ISO 14001: 2004 and OHSAS 18001: 2007.

**Notes**

Typical properties: these are not to be construed as specifications.

1 Please contact your Account Manager to request an EU food contact and/or FDA letter which provides the specifications for compliance with these regulations.

2 Cast film extruded (EVA/PVDC/EVA) -- film conditioned two days at 40°C